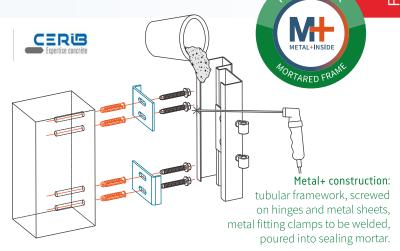
Tests carried out by the University of Liège and Cerib. Technical Agreement 2020-A-005 Rév.1 delivered by ISIB LIÈGE université

All Heinen doors are constructed on the basis of the METAL+ concept, lending them superior basic performance standards.



Basic performance features of the door HCM-120/EI2-240 (N3)



Fire resistance (EN 1634-1) HCM 120 / EI1 180 / EI2 240*



Radiation EW 240**



Service life of the door 15-year warranty on the door set With an extra flat threshold (Sha)



Airtightness single door Niveau L2 minimum

Possible combinations

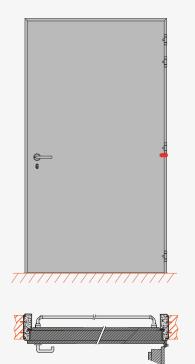


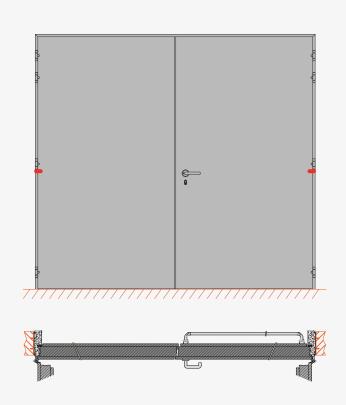
Anti-panic Pushbar or handle.





CROSS-SECTION HCM 120 / EI2 240 DOOR (DRHE 0012)





^{*}Classification available outside the European Standards: EI2 300

^{**} EW300 for the single leaf door

DOOR DIMENSIONS (always customised)

Single door

N	Min. dimensions		Max. dimensions		Max. surf.
	\bigvee	Н	VV	Н	
Leaf	600	1702	1425	2838	3.54m ²
Opening	(10	1780	1535	2916	

Double door

N	Min. dimensions		Max. dimensions		Max. surf.
	\bigvee	Н	VV	Н	
Leaf	410	1884	1425	2889	6.92m ²
Opening	940	1962	2970	2967	

Calculation of free passage (excluding combinations):

FP 180° = Width of opening - 140 FP 90° = Width of opening - 250 FP = Height of opening - 90

Calculation of free passage (excluding combinations):

FP 180° = Width of opening - 140 FP 90° = Width of opening - 350 FP = Height of opening - 90

The surface area stated for double doors is the sum of the surface areas of the 2 door leaves.

Construction support with a minimum thickness of 200 mm and a minimum density of 2200 Kg/m3.

In the Classification Report n° 026087 issued by CERIB, the dimensions are more restrictive as they do not take account of dimensional extensions (max leaf LxH: single door: 1380 x 2610, double door 1425 x 2889).

SECURITY LOCKS

Mechanical systems

Electrical systems with automatic locking



ABLOY EL160 🕟 , EL360 🕟



Abloy EL 160, single-point lock. Mechanical lock with automatic locking.

Automatic locking

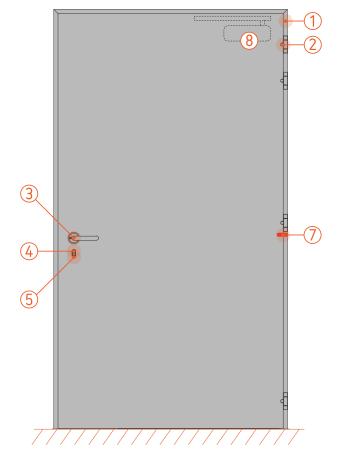
ABLOY EL560 , EL561

Controlled entry: Fail safe ou Fail secure. Free anti-panic exit or controlled exit (Fail idem entry side).

Solenoid locks

ABLOY°

FITTINGS



BASIC FITTINGS

Door frame and leaf finish

Magnelis® Hot-dip galvanised ZM 250 steel (250g/m², 20μm thick).

Hinges

Minimum four screwed steel hinges, adjustable and replaceable.

Handles / anti-panic bar

Handle on hinge side. Anti-panic bar on non-hinge side.

4 | Cylinder

Continuous cylinder.

5 | Backplate

PVC backplate.

6 Lock

Single-point EL 160.

7 | Security stud system One stud

OPTIONAL FITTINGS

Door frame and leaf finish

Stainless steel 304, 316 or Ral Paint.

2 | Hinges

One or more hinges can be added; these are always adjustable and replaceable. Stainless steel hinges.

Door closer

Security locks See locks.

10 | Remote surveillance Indication of leaf position. Heinen doors can combine performance features on a bespoke basis. Depending on your needs, one or more performance features are added to the basic, robust Metal+ door. Some performances are only available with the welded and mortar filled installation method.





Fire resistance



Burglary resistance



Acoustic performance



Bullet-proof



Blast-proof



Electromagnetic



Anti-panic



Smoke tightness



Thermal insulation



Airtightness



Watertightness



Wind resistance



www.heinen-doors.com