EI1-30 | SINGLE & DOUBLE HINGED DOOR

FTHE 0001 | Fire resistance EI1-30 (in accordance with EN 1634-1)

Tests carried out by the University of Liège. Classification Report C0085A



All Heinen doors are constructed on the basis of the METAL+ concept, lending them superior basic performance standards.

Basic performance features of the door EI1-30



Fire resistance (EN 1634-1)



Burglary resistance (EN 1627-1630) RC2 subject to conditions



Radiation





Frequency of use

Up to 1,000,000 open/close cycles (max. level) + durability of automatic closure: 200,000 open/close cycles (C5)



Mechanical resistance

- M4 (maximum normative level)
- Up to M+7 (maximum level beyond the standards)



Service life of the door

15-year warranty on the door set

Possible combinations: ● Burglary resistance ● Bullet-proof ● Acoustic performance ● Anti-panic ● Smoke tightness



metal fitting clamps to be welded,

poured into sealing mortar.

ORTARED FRI Metal+ construction: tubular framework, screwed on hinges and metal sheets,

With automatic Kältefeind threshold



Acoustic performance

Basic soundproofing:

- single door RW = 36dB
- double door RW = 30dB



Airtightness

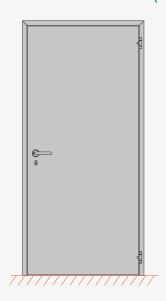
- single door minimum L2
- double door minimum L2 (with door closer)



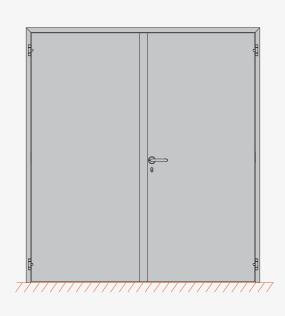
Thermal insulation

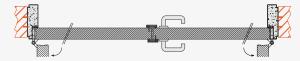
Value between 1.7 and 1.9 W/m²K (depending on dimensions)

CROSS-SECTION EI1-30 DOOR (DRHE 0001)









DOOR DIMENSIONS (always customised)

Single door

M	in. dimensions		Max. dimensions		Max. surf.
	\bigvee	Н	W	Н	
Leaf	400	600	2175	4350	9.46m²
Opening	510	678	2285	4428	

Calculation of clear passage (excluding combinations):

FP 180° = Width of opening - 140

FP 90° = Width of opening - 210

FP = Height of opening - 90

Double door

M	in. dimensions		Max. dimensions		Max. surf.
	\bigvee	Н	W	Н	
Leaf	400	600	2175	4350	18.92m²
Opening	920	678	4470	4428	

Calculation of clear passage (excluding combinations):

FP 180° = Width of opening - 140

FP 90° = Width of opening - 280

FP = Height of opening - 90

Please note that the surface area stated for double doors is the sum of the surface areas of the two door leaves.

Construction support with a minimum thickness of 100 mm and a minimum density of 480 Kg/m³. On request, larger / smaller doorsets are also available without a certificate, this is also valid for the wall thicknesses.

All external fire doors are CE marked. The dimensions of the leaves indicated in the "CE Certificate" or the Efectis classification certificates may vary from the University of Liège classification reports. For more details, see DOHE 012: Minimum and maximum dimensions of fire doors to EN 1634-1.

SECURITY LOCKS

Mechanical systems



Standard (one point)

Anti-panic (1 and 3 points)

Top and/or bottom lock

Security (1 and 3 points)



Self-Security (1 and 3 points)

Dorma PHA 2000 + PHB 3000 🕟

Manual locking

Automatic locking

Electrical systems with automatic locking



ABLOY EL560 , EL561

Controlled entry: Fail safe ou Fail secure. Free anti-panic exit or controlled exit (Fail idem entry side).

Overlock (in combination with Self-Security 1 or 3 points). Controlled entry: Fail secure. Free anti-panic exit or controlled exit (Fail secure).

ABLOY EL518 , EL520

Controlled entry: Fail secure. Free anti-panic exit or controlled exit (Fail secure).

ABLOY EL532

Controlled entry: Fail secure. Controlled exit: Fail safe.

BB-LOCKS serie A1 SA/SX/SE

Lock in the frame: Controlled entry: Fail safe (SA) or Fail secure (SX and SE). Controlled exit: Fail safe (SA) or Fail secure (SX and SE). With an Ajustable Striker Plate.

Motorised locks

Solenoid

locks

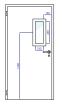
ABLOY

Fail secure: operation by power supply. Fail safe: operation by power cut.

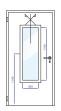
WINDOW CONFIGURATIONS

Solid or glazed + lateral and upper fanlights. Standard sizes or customised windows.

TYPE 1



TYPE 2



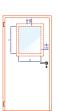
TYPE 3



TYPE 4



TYPE CUSTOMISED



DETAILS OF MAIN COMBINATIONS



Burglary resistance

Tests carried out by the CNPP. RC2, RC3, RC4 and RC5.





Sa, Sm (S200). Doorbottom seal.



Acoustic performance

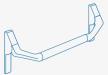
Tests carried out by the testing laboratory at the University of Liège.
Soundproofing (Rw) up to 54 dB.
Standard lock, double Shall-Ex, brushes.



Anti-panic

Pushbar or handle.



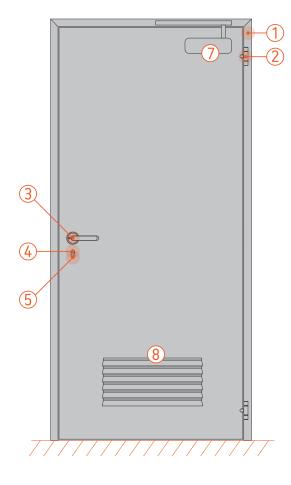




Bullet-proof

Please feel free to contact us.

FITTINGS



BASIC FITTINGS

1 Door frame and leaf finish

Magnelis® Hot-dip galvanised ZM 250 steel (250g/m², 20μm thick).

2 | Hinges

Minimum two screwed steel hinges, adjustable and replaceable.

3 | Handles

A set of two U-shaped aluminium handles

4 | Europrofil cylinder

Standard.

5 | Backplate

PVC backplate.

6 Lock

Standard 1 point.

OPTIONAL FITTINGS

1 Door frame and leaf finish

Stainless steel 304, 316 or RAL paint.

2 | Hinges

One or more hinges can be added; these are always adjustable and replaceable. Stainless steel hinges

3 | Handles

Handles, doorknobs, pull handles etc. in aluminium or stainless steel.

7 Door closers

With scissor arm or sliding arm, fitting on the hinge or non-hinge side, closure selectors, open position maintained etc.

8 | Ventilation

Compliant ventilation grills for internal and external doors. 3 standard dimensions: 580×380 mm; 680×480 mm; 880×680 mm.

9 | Security locks

See locks.

10 | Security stud system

Security stud advised for external doors.

11 | Remote surveillance

Indication of leaf position, locking latch position, indication of leaf status.

12 | Various options

Soundproof doorsills, door stops, storm chains, impact plates and many other fittings.





Fire resistance



Burglary resistance



Acoustic performance



Bullet-proof



Blast-proof



Electromagnetic



Anti-panic



Smoke tightness



Thermal insulation



Airtightness



Watertightness



Wind resistance

